

Date Opened: ~~2013-01~~ 20 FEB 2013

## Approval Information:

Approval: Multiple

Document Control List: DCL Multiple

Approval on AML: Y / N

DCL meets/exceeds revision on STC: Y / N

## Part Information:

Fabrication Drawing:	Rev.	Matches DCL: Y / N	
Qty Part Number Description	Material		PO
109 69830-07 Block	304 SS 3/16 x 3/4		9011

## Processes

☐ Painting☐ Powder Coating☐ Anodizing

PO

Tests/Inspections specified on drawings? Y / N

Test/Inspections complete? Initial: \_\_\_\_\_

Final Inspection

Initial: AK

## Work Order pre-completion Inspection:

Release tags required? Y / N (Release tags are not required if part can only be used as part of a further assembly)

Release tags complete? Y / N

Interim tracking tags complete: Y / N

List all non-conformities raised: \_\_\_\_\_

Inspector Signature: Jff Chh.Date: 20 FEB 2013

This form is intended for batch production of component parts only.

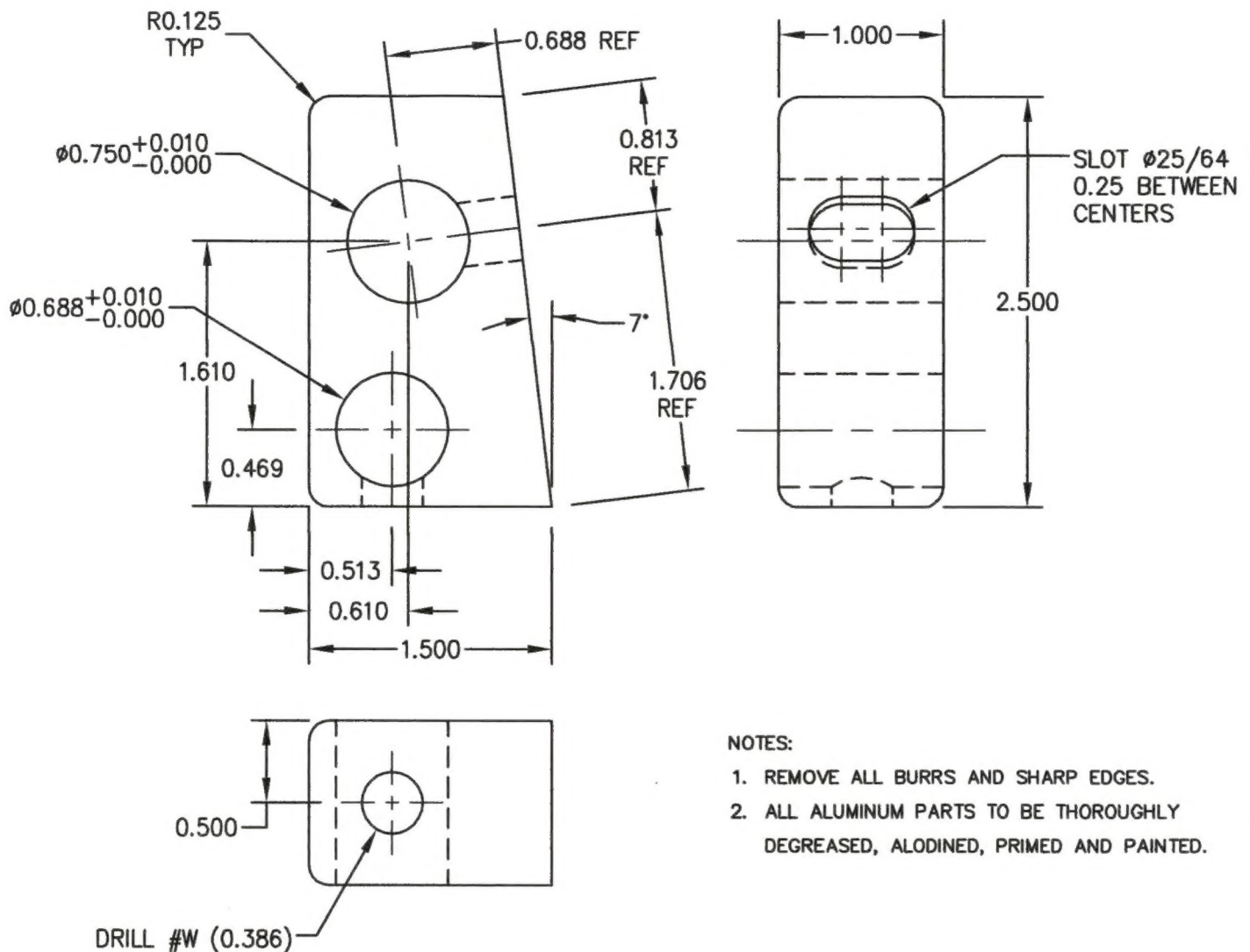


WO# 20B-31

Approved Manufacturing Facility 73-04

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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE	BJC	24 MAR 04
1	ANGLE OF FRONT FACE CHANGED TO 7°	BJC	11 APR 07



NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES.
2. ALL ALUMINUM PARTS TO BE THOROUGHLY DEGREASED, ALODINED, PRIMED AND PAINTED.

01 BLOCK

2	60620-01	01	BLOCK	6061-T6 ALUMINUM	QQ-A-200/8	1.0 X 2.5 RECT. BAR
QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
			APPROVALS	DATE	<b>AERO DESIGN LTD.</b> CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net	
			DRAWN: JEFF CLARKE	24 MAR 2004		
			CHECKED: E. BURGAIN	24 MAR 2004		
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1		BELL 407 EXTERNAL ATTACHMENT PROVISIONS BLOCK FABRICATION	
			SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.
			SHEET 1 OF 1	A4	60620	1